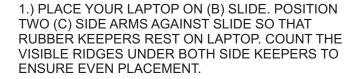
## RAM TOUGH-TRAY™ ASSEMBLY INSTRUCTIONS

## **PARTS INDEX**

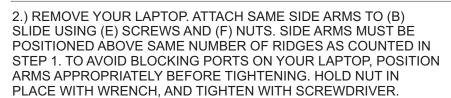
- A. RAM LAPTOP TRAY HOUSING (QTY. 1)
- B. RAM LAPTOP TRAY SLIDE (QTY. 1)
- C. RAM RETAINING SIDE ARMS (QTY. 4)
- D. SPRING (QTY. 1)
- E. #10-24 X 7/8" LONG PAN HEAD MACHINE SCREWS (QTY. 8)
- F. #10-24 STAINLESS STEEL THIN NYLOCK NUTS (QTY. 8)
- G. #8-32 X 5/8" LONG PAN HEAD MACHINE SCREWS (QTY. 2)
- H. #10 STAINLESS STEEL FLAT WASHERS (QTY. 2)
- J. #8-32 STAINLESS STEEL NYLOCK NUTS (QTY. 2)

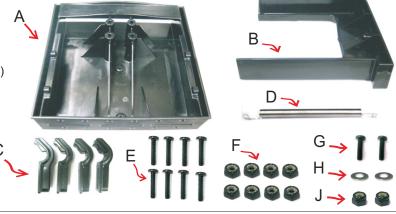
## **TOOLS NEEDED**

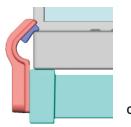
- -PHILLIPS HEAD SCREWDRIVER
- -3/8" OPEN END WRENCH (OR ADJUSTABLE WRENCH)
- -PEN OR PENCIL



SOME LAPTOPS REQUIRE FRONT AND REAR SIDE ARMS TO BE SET AT DIFFERENT HEIGHTS.











(E) SCREWS ON OUTSIDE

## REPEAT STEPS 1 AND 2 FOR (A) HOUSING PORTION OF TOUGH-TRAY.

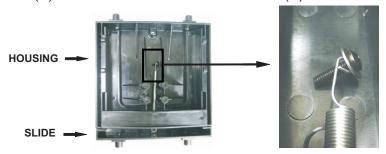
3.) ATTACH (D) SPRING TO (B) SLIDE USING (G) SCREW, (H) WASHER AND (J) NUT AS SHOWN.



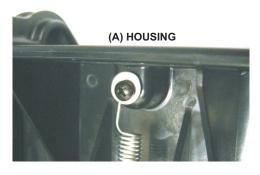
POSITION (J) NUT ON OPPOSITE SIDE

(B) SLIDE

4.) INSERT (B) SLIDE INTO (A) HOUSING. INSERT (G) SCREW AND (H) WASHER THROUGH OPEN END OF (D) SPRING.



5.) EXPAND (D) SPRING UNTIL SCREW FROM STEP 4 ALIGNS WITH HOLE IN TRAY HOUSING. TIGHTEN SCREW THROUGH HOLE WITH (J) NUT POSITIONED ON OPPOSITE SIDE.



6.) WHILE HOLDING TOUGH-TRAY SIDEWAYS, INSERT (F) NUT INTO HEX HOLE OF TRAY. KEEP NUT POSITIONED CORRECTLY BY INSERTING WITH A PEN OR PENCIL. HOLDING NUT IN PLACE, TURN TRAY UPSIDE DOWN AND POSITION RAM-202 (INCLUDED IN VEHICLE MOUNT KIT) OVER 4 HOLES UNDER TRAY. SECURE (E) SCREW THROUGH RAM-202 ONTO (F) NUT UNDER TRAY, AND REPEAT FOR REMAINING 3 HOLES. TIGHTEN ALL SCREWS.





